

Date: ✓ Tuesday, 28/10/2008 2:34:52 PM
 User: Linda Lacelle

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	350/355 FLOOR WINDOW KIT (LARGE)
Job Number :	43017		
Estimate Number :	12446		
P.O. Number :		Part Number :	D350567021
This Issue :	28/10/2008	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	
First Issue :	/ /	Project Number :	N/A
Previous Run :	32125	Drawing Revision :	
	Type :	Material :	
	SMALL /MED FAB	Due Date :	04/11/2008
Written By :	Qty:		1 Um: Each
Checked & Approved By :			
Comment :	Est Rev:E 01.10.26 Added Label for DT8439 (NCR 542) SM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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JLD 08.10.30

**Comment:** DOCUMENT CONTROL

Photocopy blue file and create labels per PPP D350-567-021

Get copy of DT8439 from engineering

CHG004

S0810/30

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Pick Packing Kit

ENSURE DT 8439 TEMPLATE IS INCLUDED

3.0	DT8439	template
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
 template

4.0	D2949	Doubler
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
 Doubler
 Batch: B15408

54

5.0	D2942	Replacement Window
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
 Replacement Window
 Batch: B36825

8/10/30

54

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

D2463

Seal



Comment: Qty.: 4.3743 f(s)/Unit Total : 4.3743 f(s)

1/2" Seal 50" long x1

Batch: B38677

SL

7.0

D2463

Seal



Comment: Qty.: 6.5625 f(s)/Unit Total : 6.5625 f(s)

1/2" Seal 75" long x1

Batch: B38677

SL

8.0

D2950041

Door Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Door Assembly

Batch: B15514

SL

9.0

D2951

Floor Window



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Floor Window

Batch: B14081

B15515

SL

10.0

D2959

Bracket



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Bracket

Batch: B15683

SL

11.0

21212

Receptacles



Comment: Qty.: 9.0000 Each(s)/Unit Total : 9.0000 Each(s)

Receptacles

Batch: M108606

SL

12.0

26006

Camlock Stud



Comment: Qty.: 9.0000 Each(s)/Unit Total : 9.0000 Each(s)

Camlock Stud

Batch: M109158

8/10/30

(1x)

SL

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Job Number:



Seq. #:

Machine Or Operation:

Description :

13.0

2600LW

Camloc Retaining Washer



Comment: Qty.: 9.0000 Each(s)/Unit Total : 9.0000 Each(s)

Camloc Retaining Washer
Batch: M108604

SP

14.0

AN960JD6

Washer



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Washer
Batch: M6085

SP

15.0

AN960JD8

Washer



Comment: Qty.: 44.0000 Each(s)/Unit Total : 44.0000 Each(s)

Washer
Batch: M108335

SP

16.0

MS21042L06

Nut



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Nut
Batch: M109167

SP

17.0

MS21042L08

Nut



Comment: Qty.: 22.0000 Each(s)/Unit Total : 22.0000 Each(s)

Nut
Batch: M108928

SP

18.0

AN526C632R12

Screw



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Screw
Batch: M108745

SP

19.0

AN526C832R9

Screw



Comment: Qty.: 22.0000 Each(s)/Unit Total : 22.0000 Each(s)

Screw
Batch: M108928

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17

SP

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Job Number:



Seq. #:

Machine Or Operation:

Description :

20.0

MS20470AD45

Rivet, Universal Head



Comment: Qty.: 50.0000 Each(s)/Unit Total : 50.0000 Each(s)

Rivet, Universal Head

Batch: M106918

54

21.0

MS20470AD46

Rivet, Universal Head



Comment: Qty.: 120.0000 Each(s)/Unit Total : 120.0000 Each(s)

Rivet, Universal Head

Batch: M108377

54

22.0

MS20470AD47

Rivet, Universal Head



Comment: Qty.: 20.0000 Each(s)/Unit Total : 20.0000 Each(s)

Rivet, Universal Head

Batch: M106574

M107247

50

23.0

MS20470AD35

Rivet



Comment: Qty.: 20.0000 Each(s)/Unit Total : 20.0000 Each(s)

Rivet

Batch: M9682

50

24.0

FG778150550ROL

7781 9oz Glass 50"x125yd



Comment: Qty.: 22.5000 sf(s)/Unit Total : 22.5000 sf(s)

7781 9oz Glass 2 sq yards

Batch: M108932

54

25.0

MS35207284

Screw



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Screw

Batch: M0628

50

26.0

MS21042L4

Nut



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Nut

Batch: M108145

8/10/30

54

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Job Number:



Seq. #:

Machine Or Operation:

Description :

27.0

AN960JD416

Washer



(X)

Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Washer

Batch: M108827

(Ref Only) DT8439

8/10/30

SP

28.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

S 08/10/30 (X)

29.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D350-567-021

Location: _____

PPP Rev: _____

Rev F

AS 08/10/30 (X)

30.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/10/31 (X)

Job Completion



mf 08-10-30